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The service procedures recommended by Allison Transmission and described in this Service Manual are effective methods for performing service operations. Some of these service operations require the use of tools specifically designed for the purpose. The special tools should be used when and as recommended. WARNINGS, CAUTIONS, AND NOTES

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Allison Transmission MT 643 653 Service Manual PDF.This Service Manual describes the operation,maintenance, and overhaul procedures for the MT 640, MT(B) 643, MT 650, and MT(B) 653 Series automatic transmissions (Figures 1-1 through 1-8). Descriptions of the major components of the transmissions, the function and operation of the hydraulic system, wear limits,and inspection procedures are

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### Allison MT 640 643 650 653 Transmission Service Manual

Model: PF MT 653 Model# PF MT 653 REMANUFACTURED TRANSMISSION ALLISON - MT 653 General Rating: General Specification & Application Data PowerForce ® Corporate Office 9200 Liberty Drive Liberty MO 64068 Ph 816.781.8070 Fax 816.781.2207 www. powerforce.com Application ratings vary significantly from general ratings.

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Parts + Service. As the world leader in fully automatic transmissions, Allison Transmission offers our customers a global network of trained technicians at our Distributor and Dealer locations and Authorized locations to service and care for your Allison transmission.

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